

Shearing Blade

Written by
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一、概述

剪板机是用于剪切各种厚度金属板的剪切机床，主要用于加工厚度在6mm以下的钢板，具有剪切速度快，操作简单，维护方便等优点。

Shearing Machine is used to cut the sheet blank of straight edge; it works by the running upper blades and the fixed lower blade, and the reasonable gap of the shearing blades. It brings the shear force work for a variety thickness of the metal board, and separates the board according to the requirement size.

剪板机刀片广泛应用于轻工、航空、造船、冶金、仪器仪表、电器、不锈钢产品、钢铁建筑及装饰等行业。刀片一般采用T10、9CrSi、6CrW2Si、Cr12MoV、H13等优质合金工具钢制造，刃口锋利，耐磨。

Shearing blade is widely used in light industry, aviation, shipbuilding, metallurgy, instrumentation, electrical appliances, stainless steel products, steel construction and decoration industries. And it's always made with the T10, 9CrSi, 6CrW2Si, Cr12MoV, H13 and other high quality alloy tool steel, so it is sharp and wear-resistant.

剪板机刀片属于锻造类机械。刀片的使用寿命长，且能满足客户的要求，只基于良好的维护。你应该注意刀片使用时的维护方法。

Shearing blade belongs to kind of forging machinery. It will have long usage life and make customers satisfactory only bases on good maintenance. You should pay attention to the maintenance method of shearing blade during using.

1、 刀片的使用。

1.You shall be in strict accordance with the operating rules to operate.

2、 刀片要保持清洁。

2.The Shearing Blades much be kept clean, and the unpainted section should be wiped antirust oil.

3、 刀片要定期检查、维护。

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3. Before each start, you should add lubricant oil with the fixed time, fixed location, and fixed quantity according to the lubrication chart. The oil should be clean without any precipitation.

4、 定期检查润滑系统的工作情况。

4. Lubricant Oil inside the bearing of motor should be added or replaced regularly. And often check whether the electrical part works normally, safety and reliably.