

## Selection of Diamond Grinding-wheels

Written by YingLong

Friday, 06 October 2006 08:47 - Last Updated Friday, 17 September 2010 17:01

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### 1、 Selection of Abrasive materials:

#### (1) According to Original criterion of Industry Department

Series

Code

Granularity

Applying fields

Diamond No.1

JR1

46#~280#

Used to make Resin binder grinding tools

Diamond No.2

JR2

46#~120#

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Used to make Metal binder grinding tools

(2) According to Criterion of China

Series

Code

Granularity

Usage

Narrow series

Broad series

Synthetic Diamond

RVD

60/70~325/400

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60/80~270/400

Used to make resin/ceram binder grinding tools or for grinding etc.

MBD

50/60~325/400

60/80~270/400

Used to make metal binder grinding tools, plating products, drilling tool or for grinding etc.

Cubic Boron Nitride

CBN

20/25~325/400

20/30~270/400

Used to make resin/metal/ceram binder grinding tools etc.

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