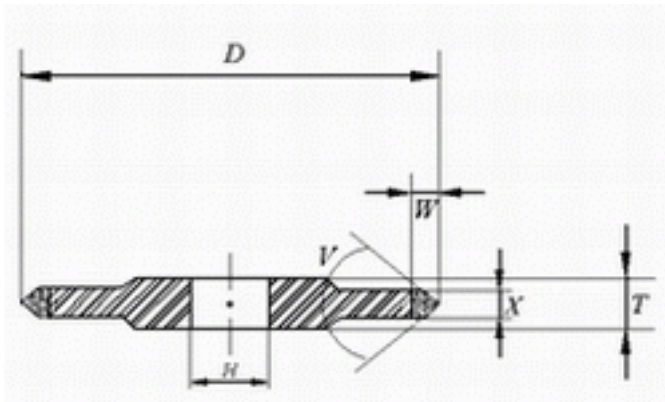


## Plain wheels Rein forced (Two Taper-side Grinding-wheels)

Written by YingLong

Tuesday, 10 October 2006 16:42 - Last Updated Friday, 17 September 2010 17:18

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Plain wheels Rein forced  
(Two Taper-side wheels)

Code 14E1(PSX)

Binder:B.M(S.Q)

$a=0.5\text{mm}$

Size (mm)

Diamond/CBN Content (carat/piece)

D

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---

T

H

W

X

V

50

75

100

50

5

10

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---

6

3

40

°

4.07

6.11

8.14

50

5

10

6

3

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60 °

4.58

6.87

9.16

60

6

10

6

3

40 °

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---

5.02

7.53

10.04

60

6

10

6

3

60

o

5.63

8.45

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11.26

75

6

20

6

3

40

o

6.42

9.63

12.84

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75

6

20

6

3

60

°

7.22

10.83

14.44

100

6

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20

6

3

40 °

8.80

13.20

17.60

100

6

20



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6

3

60

°

9.86

14.79

19.72

125

6

32

6

3

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40°

11.18

16.77

22.36

125

6

32

6

3

60°

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---

12.50

18.75

25.00

150

8

32

6

3

40

o

13.53

20.30

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27.06

150

8

32

6

3

60 °

14.81

22.22

29.62

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---

200

10

32

8

5

40

°

38.15

57.23

76.30

200

10

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32

8

5

60 °

41.60

62.40

83.20